

Work Order ID 156539***156539***

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Tuesday, January 31, 2017 2:06:08 PM

Item ID: D412-702-015 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Shoulder Harness loops over existing lap belts, 4 Man Aft Facing
Start Date: 1/31/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/3/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: RA112447

Approvals: Process Plan: umf Date: 17-1-31 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D412-705-1	A								

100

0.00

100

QC

Quality Control

MemoINSPECT RA112447
D412-702-015 X 1 B154803KIT IS COMPLETE
ID AND STOCK UNDER NEW BATCH NUMBER @ CHG 001

ADD NEW LABELS AND PAPERWORK

① 17-02-03

DAS
9
9-89

110

Identify as per dwg & Stock Location: _____ 0.00

110

Packaging

Packaging

Memo

fg029

0.00

68-6
17
DAS
MAR 03 2017

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Tuesday, January 31, 2017 2:06:08 PM

Item ID: D412-702-015**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Shoulder Harness loops over existing lap belts, 4 Man Aft Facing**Start Date:** 1/31/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 2/3/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:** RA112447**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21 - Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

MAR 03 2017

Picklist Print

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Work Order ID: 156539

156539

Parent Item: D412-702-015

D412-702-015

Parent Item Name: Shoulder Harness loops over existing lap belts, 4 Man Aft Facing

Start Date: 1/31/2017

Required Date: 2/3/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevB Removed Manufacturing
IPP Rev:C As per Dsi9351 07-03-14 JLM
IPP Rev:D 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-702-015

Manufactured

No

Each

0.0000

1

D412-702-015

**

Shoulder Harness loops over existing lap belts, 4 Man Aft Facing

DAS
27
9-89

1 x 15483
MF
17-1-31-

Inspection Sheet Complete RA112447

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D412-702-015	B154803	1	☒ es	☒ es	☒ es	☒ es	STOCK	156539	Kit complete. Stock with new batch number at CHG 001. Add new labels and paper work.
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			

Did system accept- pull onto new WO

QC Approval: P.D.

Date: 01.28.2017